MonsterFans Geared-Drive [GD] Series Fan

Electrical Installation Manual
Table Of Contents

Safety Precautions .............................................................................................................................................. 2
General Electrical Installation ........................................................................................................................... 3 - 4
LVC Wiring Diagram .......................................................................................................................................... 5
MonsterFans Simple Fan Control Installation ................................................................................................. 6 - 9
MonsterFans Smart Fan Control Installation ..................................................................................................... 10 - 18
MonsterFans Smart Multi-Fan Control Installation ........................................................................................... 19 - 30

Safety Precautions

All installations must be installed by a qualified person.
Do not work on live equipment. Use of lock-out procedures is a must.

Important!
The installation of a wind sensor is mandatory in agricultural installations.

Electrical Installation

Included Components
• Fan Mounted VFD
• VFD Mounting Plate
• Remote Keypad in Control Box
• Wiring Harness
• 100’ CAT 5 Cable

Reference Acronym Key
• VFD - Variable Frequency Drive

Wire Requirements
• The size of the input and output wires depends on the length and current draw of the VFD and Motor.
• Use a continuous run of wires between the Motor and VFD [no splices or connections].
• Use adequately sized, shielded VFD cables for VFD to motor wiring.

A separate insulated ground must be provided to each VFD from the electrical panel.
This will reduce the noise from being radiated in other equipment.
Motor is rated with an Insulation Class F;
Ensure proper wiring is used as per current electrical codes.

Wiring Schematic

Wire Location
• DO NOT RUN input and output power cables in the same conduit
• DO NOT RUN control cables with any power cables in the same conduit
• DO NOT RUN different fan’s output power cables in the same conduit
**Electrical Installation**

**Wire Connections [VFD]**
Input Power
- Single phase [1Ph] use L1 - L2 + PE [Ground]
- Three phase [3Ph] use L1 - L2 - L3 + PE [Ground]

**Wire Connections [Motor]**
The Variable Frequency Drive provides the over temperature and overload protection.

---

**Schneider VFD to Low Voltage Controller Wiring Diagram**

**LVC Controller Wiring Diagram**

[Diagram showing wiring connections for Schneider VFD to Low Voltage Controller]
Included Components
- MonsterFans Simple Control Keypad
- Split Cable Gland

Reference Acronym Key
- VFD - Variable Frequency Drive

Cable Location:
DO NOT RUN control cables and any power cables in the same conduit.

Cable Connection [VFD]
Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive.

A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100’ of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

* Connect Cat5 Cable to port inside of VFD enclosure.
MonsterFans Simple Fan Control Installation

**Cable Connection [Keypad]**
Connect Cat5 cable from VFD to RJ45 port on the back of the keypad.

**Wind Speed Switch [Optional]**
If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds. The Keypad will display “STo” while high wind speeds are active. The fan must be manually reset once the wind speed drops below the controller set point.

* Please refer to Wind Speed Switch supplement for further installation and operation details.

**Fire Suppression System Relay [Optional]**
To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.

The Keypad will display “STo” while the fire shutdown is active. The fan must be manually restarted once the fire suppression system has been reset.

**Operating Instructions**

* To Start:

* To Stop/Reset Fault:

* To Change Rotation:

* To Adjust Speed:
MonsterFans Smart Fan Control Installation

MonsterFans Smart Fan Control

Included Components
- MonsterFans Smart Control Graphic Interface
- RJ45 Coupler
- 100’ CAT5 Cable
- Split Cable Gland

Reference Acronym Key
- VFD- Variable Frequency Drive

Control Schematic

Cable Location:
DO NOT RUN control cables and any power cables in the same conduit.

Cable Connection [VFD]
Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive. A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100’ of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

* Connect Cat5 Cable to port inside of VFD enclosure.
MonsterFans Smart Fan Control Installation

Installation Considerations
- The HMI must be mounted in a safe and dry location.
- It should not be mounted in a location that it is exposed to direct liquid contact (i.e., splashing or washdown).
- If utilizing the built-in temperature and/or humidity sensors of the HMI, placement of the HMI in a proper location to ensure its efficiency, accurate readings, and the proper automatic function of the fan is very important.

If possible place the HMI away from:
- Direct sunlight, drafts, exterior doorways, skylights, windows, and exterior walls.

Mounting
The HMI can be mounted directly to a wall with or without the use of an electrical box in the wall. If the HMI is to be mounted on a structural steel column or similar, a single gang weatherproof box is recommended to space the HMI off of the column to avoid inaccurate temperature readings.

Wiring
The HMI comes with a Cat5 cable prewired. In some cases it may be necessary to terminate the Cat5 cable from the VFD directly to the HMI.

Wind Speed Switch [Optional]
If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds.

Wind Speed Alarm
If high wind speeds are detected the fan will decelerate to a stop and a message will display on the HMI (pictured below.) Once the wind speed drops below the set point the fan will automatically restart.

Wind Sensor Jumper
If no Wind Speed Sensor is to be installed a jumper MUST be installed as pictured below for the unit to operate with the MonsterFans Smart Control.

* Please refer to Wind Speed Switch supplement for further installation and operation details.
**Fire Suppression System Relay [Optional]**
To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.

**Fire Relay Alarm**
If the Fire Relay is activated the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the Fire Relay is reset the fan will automatically restart.

**Fire Relay Jumper**
If no Fire Relay is to be installed a jumper MUST be installed as pictured below for the unit to operate with the MonsterFans Smart Control.
**Main Screen**
Selecting this page enters the control into Auto Mode.
This screen displays the sensor readings and the fans current speed as calculated based on the set-points set in the Settings screens.

**Settings Screen 1**
Auto Mode speed is calculated based on the settings entered in the fields on this screen.

**Settings Screen 2**
Auto Mode functions are based on the settings enabled on this screen.
* The settings on this screen are not retentive, if power to the HMI is lost, they will reset to Disabled and must be re-enabled for fan to function in Auto Mode

**Controls Modes**
- **Units**
  - Select temperature units displayed °C/°F.
- **Auto Mode**
  - Enabling Auto Mode allows the fan to automatically start if the temperature or humidity rises to the Low Temp/RH set-point, beginning to run at the Low Speed % set-point.
  - The fan speed will continue to increase to the High Speed % based on the sensed temperature or humidity until the High Temp/RH set-point is reached.
  - The fan will continue to run at the High Speed % set-point if the sensed temperature or humidity is above the High Temp/RH set-point.
  - If both Temperature and Humidity Auto Modes are enabled the fan will run at the higher calculated required speed.
- **Run Below Min**
  - Allows the fan to run at the Low Speed % set-point if the sensed temperature is below the Low Temp set-point.
This chart shows how the fan speed is calculated relative to the sensed temperature and humidity.

**Data Screen**
Realtime data from the drive is displayed on this page allowing live monitoring of fan performance.

<table>
<thead>
<tr>
<th>Motor Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Speed.......RPM</td>
</tr>
<tr>
<td>Current.......A</td>
</tr>
<tr>
<td>Torque.......%</td>
</tr>
<tr>
<td>Power.......%</td>
</tr>
<tr>
<td>Voltage.......V</td>
</tr>
<tr>
<td>Thermal.......%</td>
</tr>
<tr>
<td>Run Time.......H</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Drive Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal.......%</td>
</tr>
<tr>
<td>Power ON Time.......H</td>
</tr>
<tr>
<td>Output Freq.......Hz</td>
</tr>
<tr>
<td>Display Code.......</td>
</tr>
</tbody>
</table>

**Readings Display:**
Realtime data of drive and motor displayed.

**Navigation Buttons:**
Navigate to the various pages on the display.
MonsterFans Smart Multi-Fan Control Installation

Control Schematic

 Electrical Panel

VFD

Fan Motor

CAT-5 Cable Provided

AC [PWM] 3Ph Dry Conduit [Industrial/Commercial] [Inverter Duty, 3 wires + insulated ground]

Minimum 1' [300mm]

AC 1Ph [230V Model Only] or 3Ph Dry Industrial/Commercial Conduit, 1Ph = 2 wires + insulated ground 3Ph = 3 wires + insulated ground

VFD Mounting and Electrical Connection:

Please refer to the Electrical Installation Guide for full recommended VFD mounting and electrical connection instructions.

Network Configuration

• Using the short CAT 5 cable in the VFD, connect the supplied RJ45 splitter as shown.
• Connect the CAT 5 cable from the control box to VFD 1 to one of the ports of the splitter.
• Connect a CAT 5 cable for VFD 2 to the remaining port of the splitter.
• Connect the remaining VFD’s in the same manner.
• The last VFD in the network does not require a splitter. Remove the short CAT 5 cable from the VFD and connect the CAT 5 cable from the previous VFD directly to the RJ45 port inside the VFD enclosure.

** All CAT 5 connections should be made inside of an enclosure.

The connection diagram below outlines how to create the fan control network. It is important to connect the Cat5 cables in the control box to the correct field device.

Cable Location:

• DO NOT RUN control cables and any power cables in the same conduit.

Cable Connection [VFD]

Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive. A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100’ of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

The last fan on the network does not require a splitter to be installed, connect directly to internal RJ45 port.
Installation Considerations

- The HMI must be mounted in a safe and dry location.
- It should not be mounted in a location that it is exposed to direct liquid contact [i.e., splashing or washdown].
- If utilizing the built-in temperature and/or humidity sensors of the HMI, placement of the HMI in a proper location to ensure its efficiency, accurate readings, and the proper automatic function of the fan is very important.

If possible place the HMI away from:

- Direct sunlight, drafts, exterior doorways, skylights, windows, and exterior walls.

Mounting

The HMI can be mounted directly to a wall with or without the use of an electrical box in the wall. If the HMI is to be mounted on a structural steel column or similar, a single gang weatherproof box is recommended to space the HMI off of the column to avoid inaccurate temperature readings.

Wiring

The HMI comes with a Cat5 cable prewired. In some cases it may be necessary to terminate the Cat5 cable from the VFD directly to the HMI.

Optional Equipment

The controller is provisioned for integration with a wind speed sensor or fire suppression system. If these options are not requested at time of manufacture, jumpers are installed to allow for normal operation of the fans.

The picture shows the jumper connections to the controller.
Wind Speed Switch [Optional]
If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds.

* Please refer to Wind Speed Switch supplement for further installation and operation details.

Wind Speed Alarm
If high wind speeds are detected the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the wind speed drops below the set point the fan will automatically restart.

Fire Suppression System Relay [Optional]
To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.

Fire Relay Alarm
If the Fire Relay is activated the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the Fire Relay is reset the fan will automatically restart.
**Operation**
Controlling the speed, direction of rotation, as well as the ON/OFF and intensity of the optional LED light is done through the screens on the MonsterFans Smart HMI.

**Fan Control**
Auto/Manual modes, speed and direction selections are done on this screen.

**Main Screen**
Sensor readings displayed on this screen.

**System Setting Screen**
This screen allows selection of system wide settings.
Settings Screen 1
Auto Mode speed is calculated based on the settings entered in the fields on this screen.

Settings Screen 2
Auto Mode functions are based on the settings enabled on this screen.

* The settings on this screen are not retentive, if power to the HMI is lost, they will reset to Disabled and must be re-enabled for fan to function in Auto Mode.
Data Screen
Realtime data from the drive is displayed on this page allowing live monitoring of fan performance.

Readings Display:
Realtime data of drive and motor displayed.

Navigation Buttons:
Navigate to the various pages on the display.

Toll Free: 1-877-446-3727
1-706-554-6191
monsterfans@schwankgroup.com

USA
2 Schwank Way,
Waynesboro, GA
30830

Canada
5285 Bradco Blvd.,
Mississauga, ON
L4W 2A6

schwankgroup.com/monsterfans