



**MonsterFans**  
by Schwank

# **MonsterFans Geared-Drive [GD] Series Fan**

## **Electrical Installation Manual**

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## Safety Precautions



All installations must be installed by a qualified person.  
Do not work on live equipment. Use of lock-out procedures is a must.

### Important!

The installation of a wind sensor is mandatory in agricultural installations.

## Electrical Installation

### Included Components

- Fan Mounted VFD
- VFD Mounting Plate
- Remote Keypad in Control Box
- Wiring Harness
- 100' CAT 5 Cable

### Reference Acronym Key

- VFD - Variable Frequency Drive

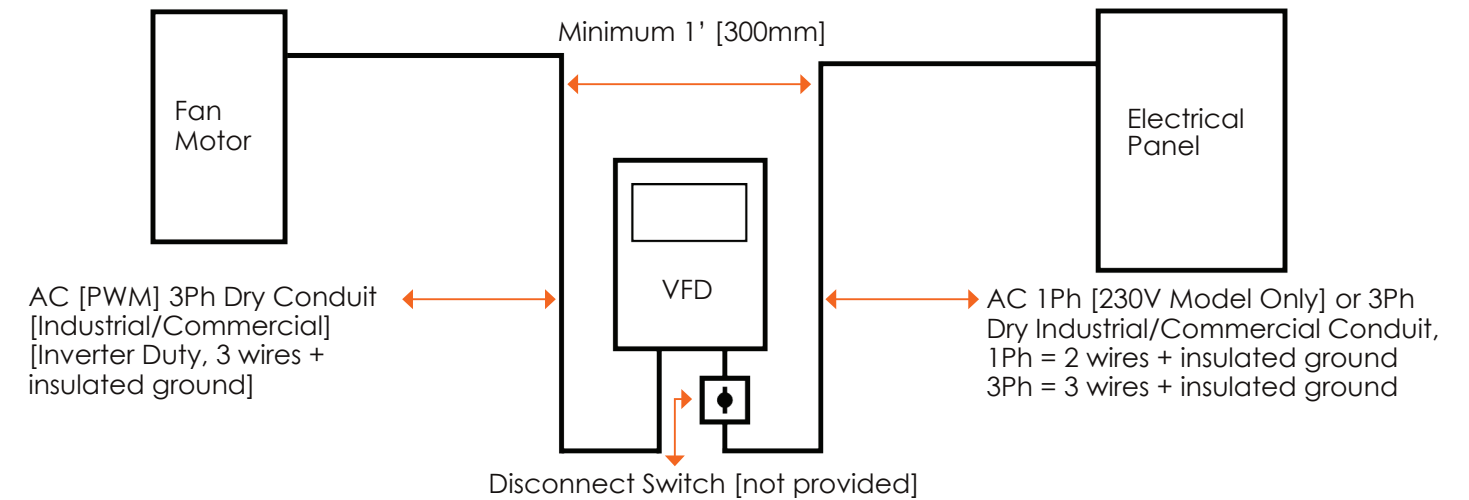
### Wire Requirements

- The size of the input and output wires depends on the length and current draw of the VFD and Motor.
- Use a continuous run of wires between the Motor and VFD [no splices or connections].
- Use adequately sized, shielded VFD cables for VFD to motor wiring.

A separate insulated ground must be provided to each VFD from the electrical panel.  
This will reduce the noise from being radiated in other equipment.

Motor is rated with an Insulation Class F;  
Ensure proper wiring is used as per current electrical codes.

## Wiring Schematic



### Wire Location

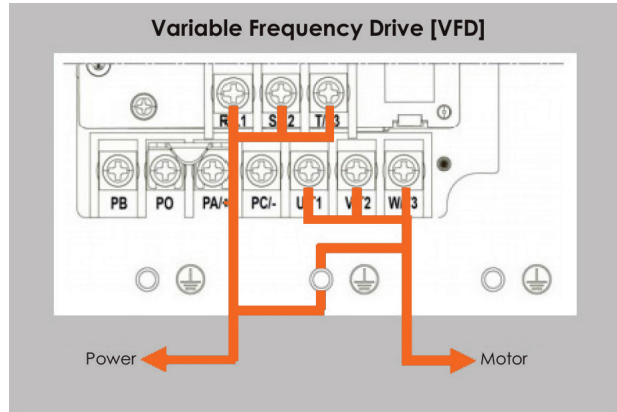
- DO NOT RUN input and output power cables in the same conduit
- DO NOT RUN control cables with any power cables in the same conduit
- DO NOT RUN different fan's output power cables in the same conduit

## Electrical Installation

### Wire Connections [VFD]

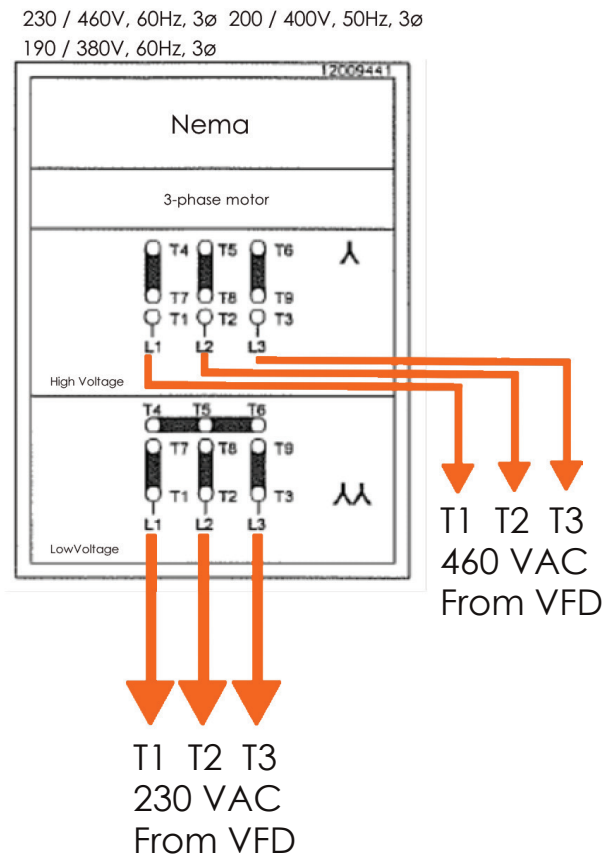
Input Power

- Single phase [1Ph] use L1 - L2 + PE [Ground]
- Three phase [3Ph] use L1 - L2 - L3 + PE [Ground]



### Wire Connections [Motor]

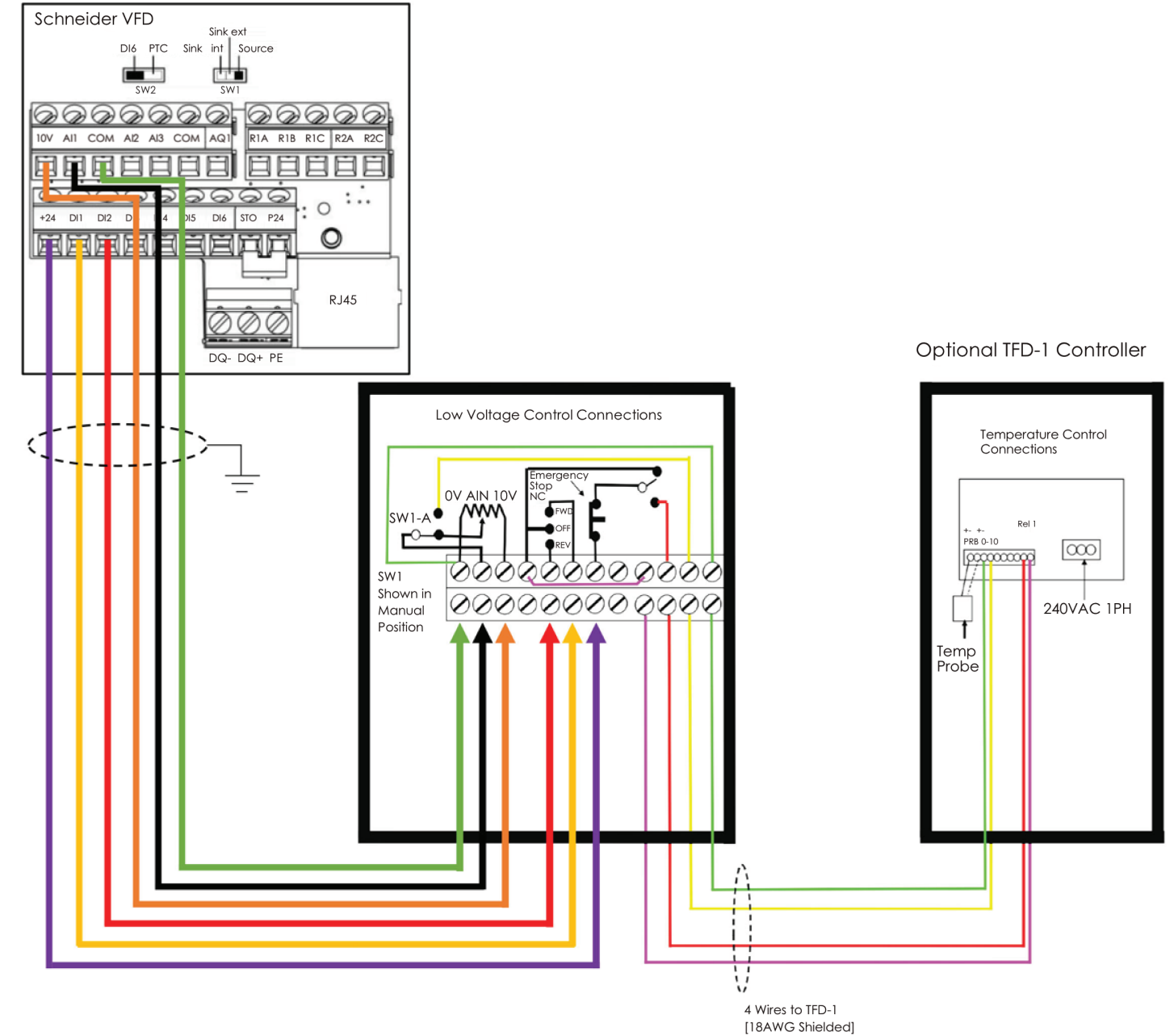
The Variable Frequency Drive provides the over temperature and overload protection.



## LVC Controller Wiring Diagram

### Schneider VFD to Low Voltage Controller Wiring Diagram

[OPTIONAL]



## MonsterFans Simple Fan Control Installation

### MonsterFans Simple Fan Control



#### Included Components

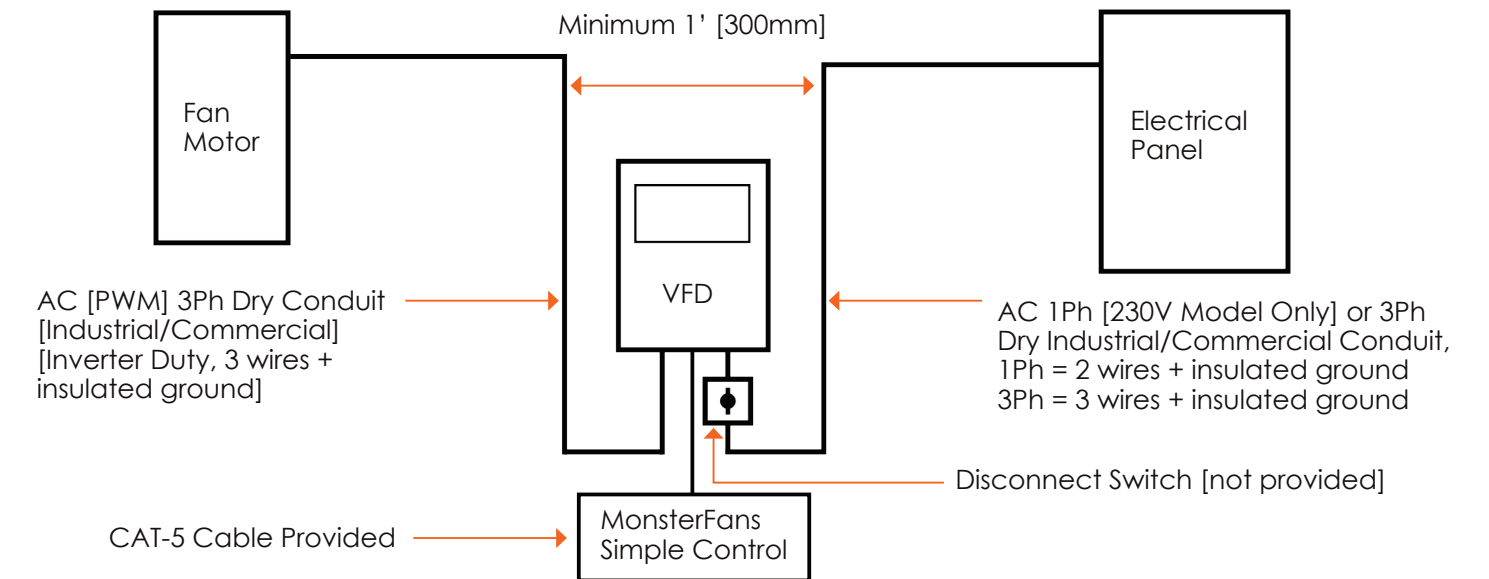
- MonsterFans Simple Control Keypad
- Split Cable Gland

#### Reference Acronym Key

- VFD- Variable Frequency Drive

## MonsterFans Simple Fan Control Installation

### Control Schematic



#### Cable Location:

DO NOT RUN control cables and any power cables in the same conduit.

#### Cable Connection [VFD]

Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive.

A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100' of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

\* Connect Cat5 Cable to port inside of VFD enclosure.





## MonsterFans Simple Fan Control Installation

### Cable Connection [Keypad]

Connect Cat5 cable from VFD to RJ45 port on the back of the keypad.



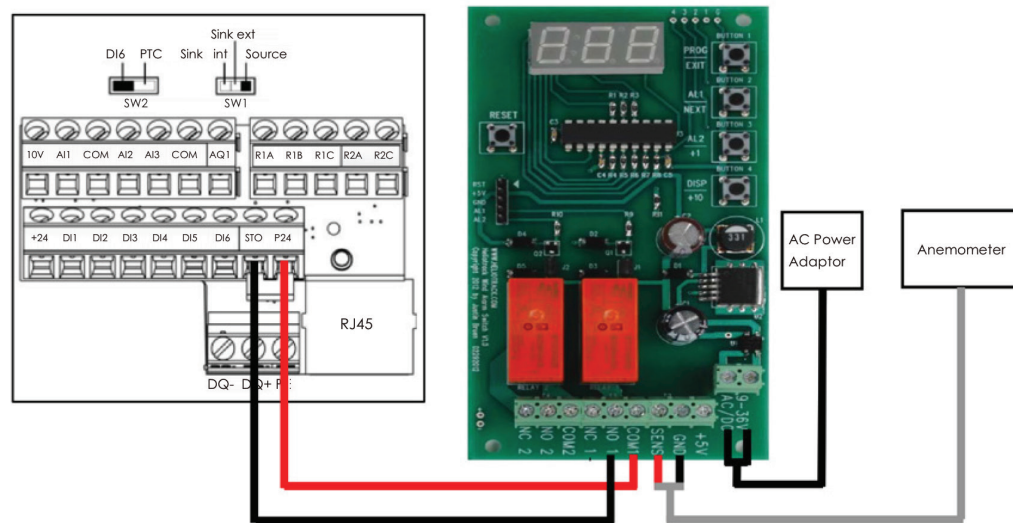
### Wind Speed Switch [Optional]

If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds.

The Keypad will display "STo" while high wind speeds are active.

The fan must be manually reset once the wind speed drops below the controller set point.

\* Please refer to Wind Speed Switch supplement for further installation and operation details.



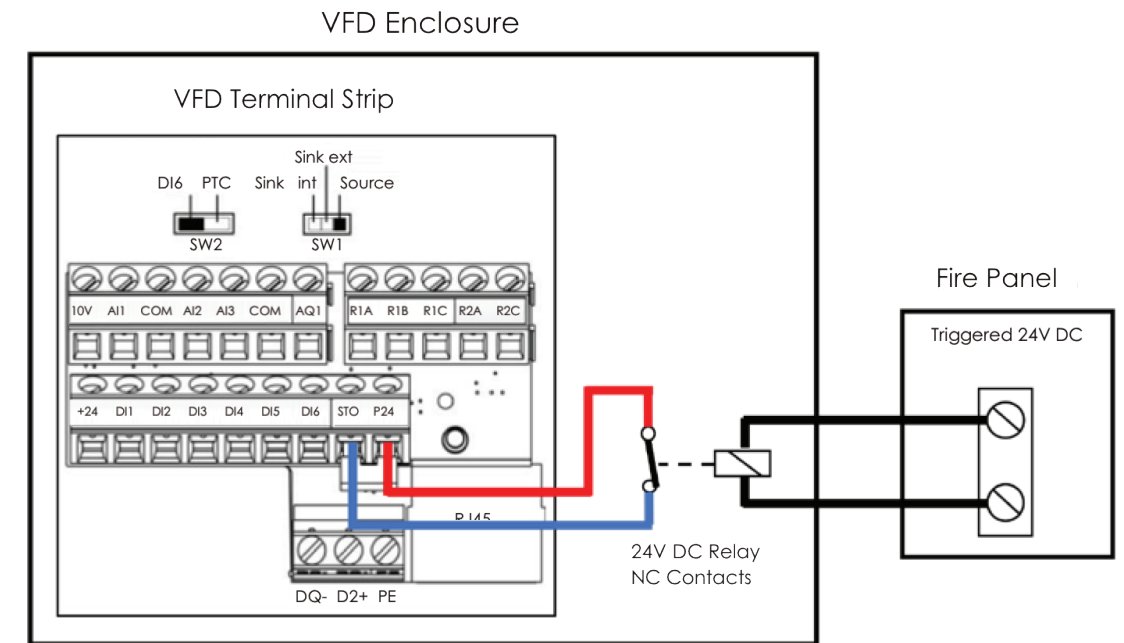
## MonsterFans Simple Fan Control Installation

### Fire Suppression System Relay [Optional]

To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.

The Keypad will display "STo" while the fire shutdown is active.

The fan must be manually restarted once the fire suppression system has been reset.



## Operating Instructions

To Start:	
To Stop/Reset Fault:	
To Change Rotation:	
To Adjust Speed:	



## MonsterFans Smart Fan Control Installation

### MonsterFans Smart Fan Control

#### Included Components

- MonsterFans Smart Control Graphic Interface
- RJ45 Coupler
- 100' CAT5 Cable
- Split Cable Gland

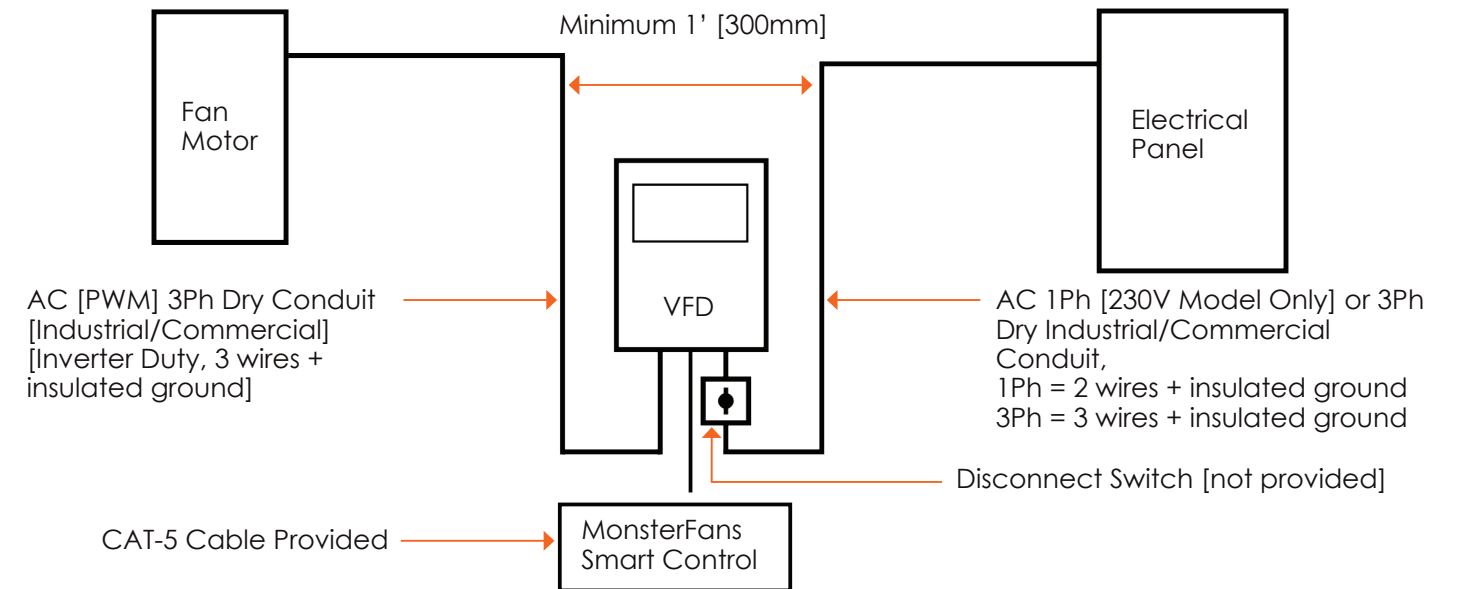
#### Reference Acronym Key

- VFD- Variable Frequency Drive



## MonsterFans Smart Fan Control Installation

### Control Schematic



#### Cable Location:

DO NOT RUN control cables and any power cables in the same conduit.

#### Cable Connection [VFD]

Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive. A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100' of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

\* Connect Cat5 Cable to port inside of VFD enclosure.





## MonsterFans Smart Fan Control Installation

### Installation Considerations

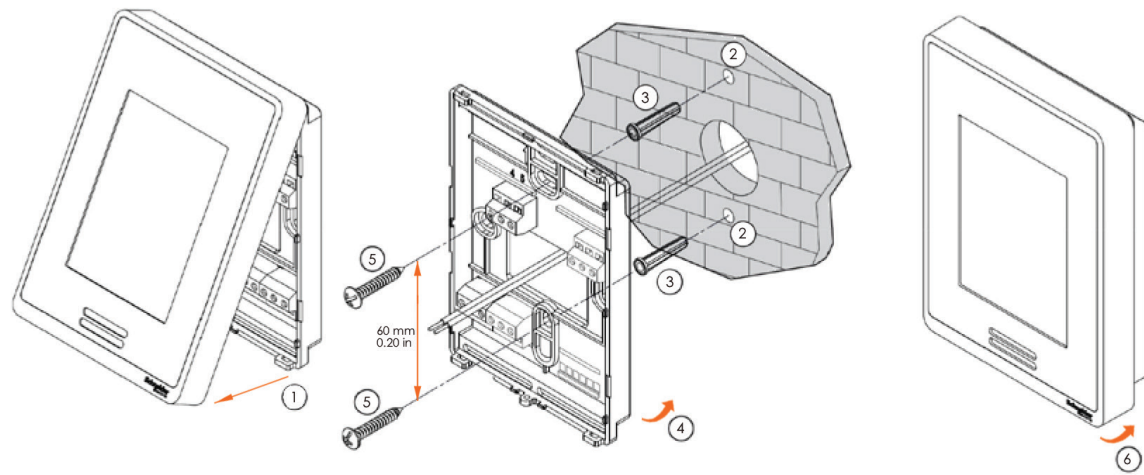
- The HMI must be mounted in a safe and dry location.
- It should not be mounted in a location that it is exposed to direct liquid contact [i.e., splashing or washdown].
- If utilizing the built-in temperature and/or humidity sensors of the HMI, placement of the HMI in a proper location to ensure its efficiency, accurate readings, and the proper automatic function of the fan is very important.

If possible place the HMI away from:

- Direct sunlight, drafts, exterior doorways, skylights, windows, and exterior walls.

### Mounting

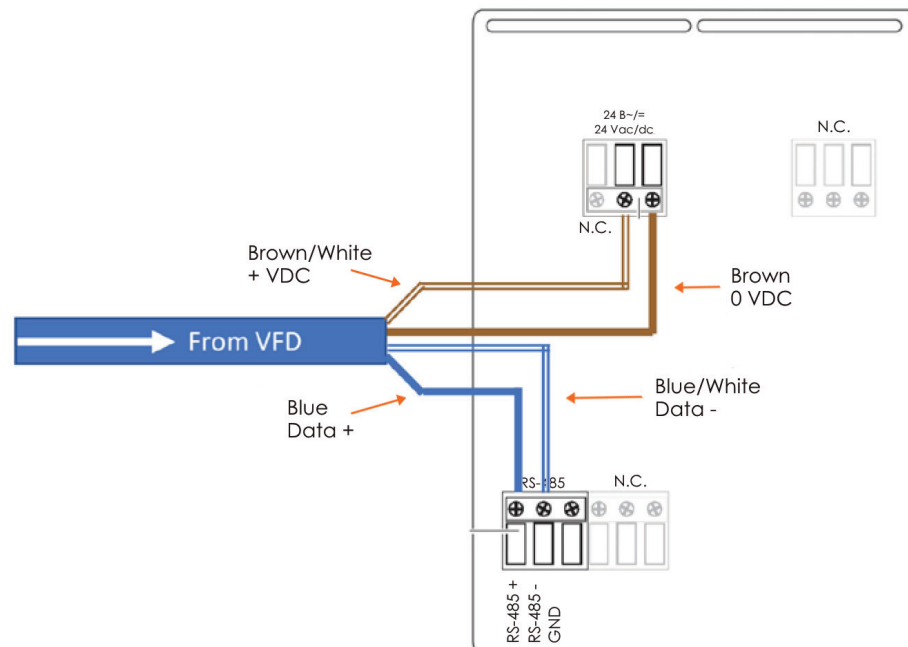
The HMI can be mounted directly to a wall with or without the use of a electrical box in the wall. If the HMI is to be mounted on a structural steel column or similar, a single gang weatherproof box is recommended to space the HMI off of the column to avoid inaccurate temperature readings.



### Wiring

The HMI comes with a Cat5 cable prewired.

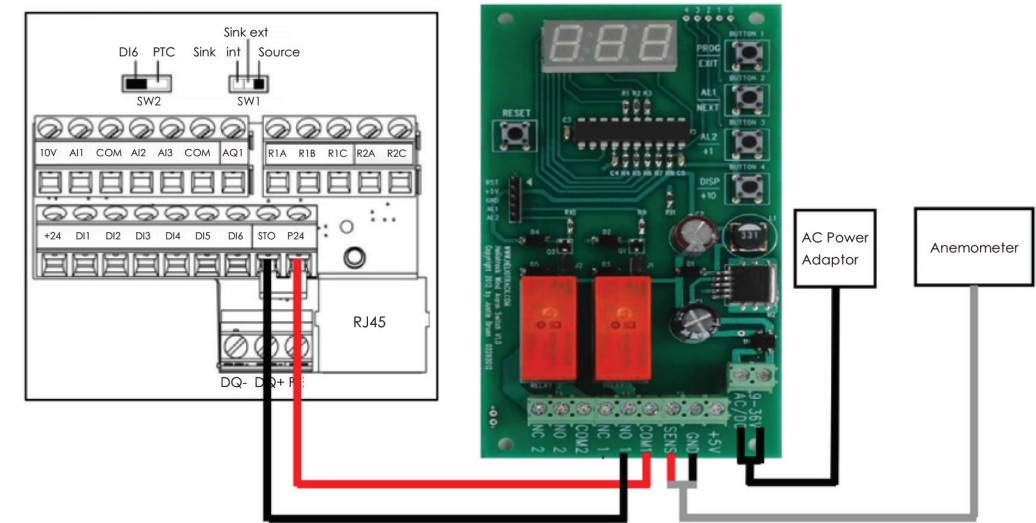
In some cases it may be necessary to terminate the Cat5 cable from the VFD directly to the HMI.



## MonsterFans Smart Control Fan Control Installation

### Wind Speed Switch [Optional]

If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds.



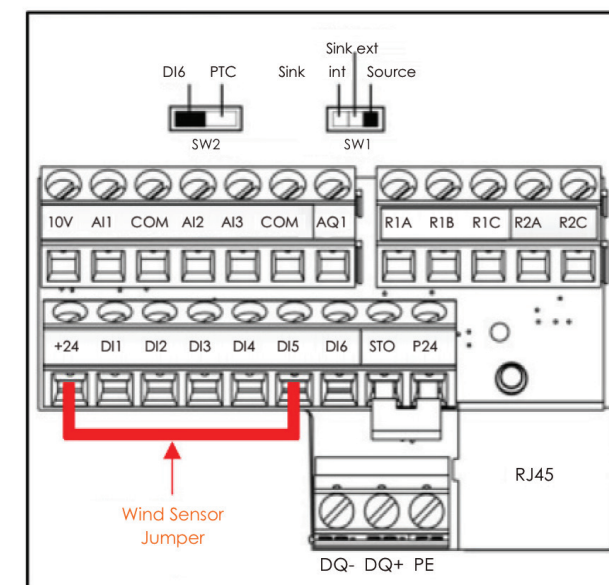
\* Please refer to Wind Speed Switch supplement for further installation and operation details.

### Wind Speed Alarm

If high wind speeds are detected the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the wind speed drops below the set point the fan will automatically restart.

### Wind Sensor Jumper

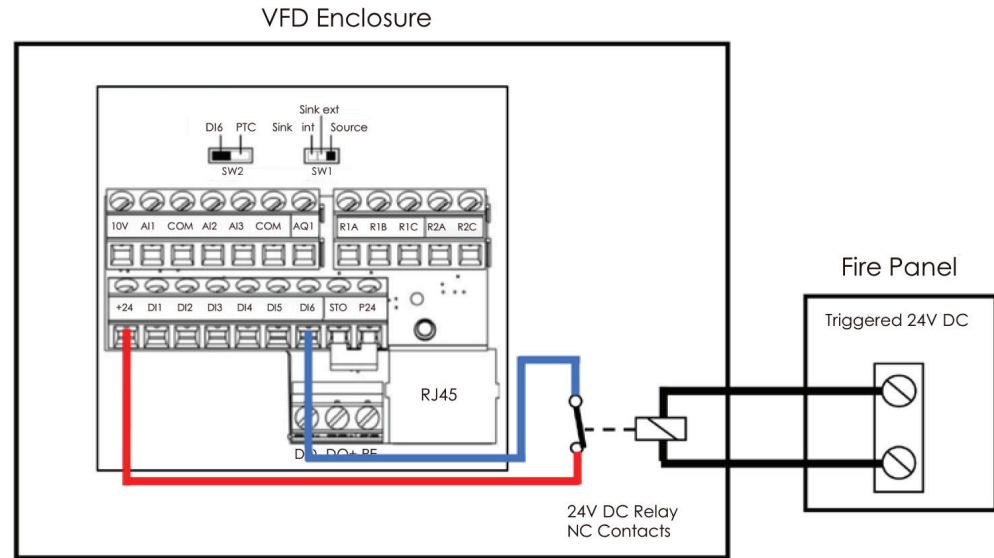
If no Wind Speed Sensor is to be installed a jumper MUST be installed as pictured below for the unit to operate with the MonsterFans Smart Control.



## MonsterFans Smart Control Fan Control Installation

### Fire Suppression System Relay [Optional]

To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.

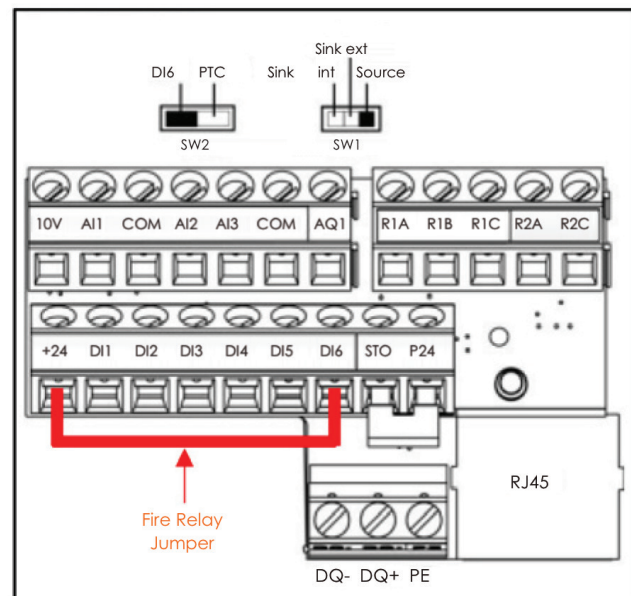


### Fire Relay Alarm

If the Fire Relay is activated the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the Fire Relay is reset the fan will automatically restart.

### Fire Relay Jumper

If no Fire Relay is to be installed a jumper MUST be installed as pictured below for the unit to operate with the MonsterFans Smart Control.



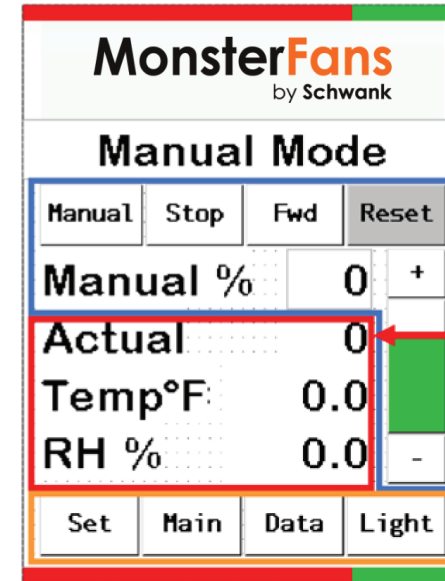
## MonsterFans Smart Fan Control Installation

### Operation

Controlling the speed, direction of rotation, as well as the ON/OFF is done through the screens on the MonsterFans Smart Control HMI.

### Fan Control

Auto/Manual modes, speed and direction selections are done on this screen.



#### Fault Indicator:

The bar at the top and bottom of all screens indicates the status of the FD.  
Green: Normal  
Red: Faulted

#### Manual Controls:

Operational control of fan. ON/OFF and FWD/REV.  
Reset clears faults on drive.  
Set desired fan speed by tapping number or with +/- buttons.

#### Readings Display:

Actual speed, Temperature, and Humidity readings displayed.  
Temperature reading units can be displayed in °C or °F.  
Units can be selected on Setting page 2.

#### Navigation Buttons:

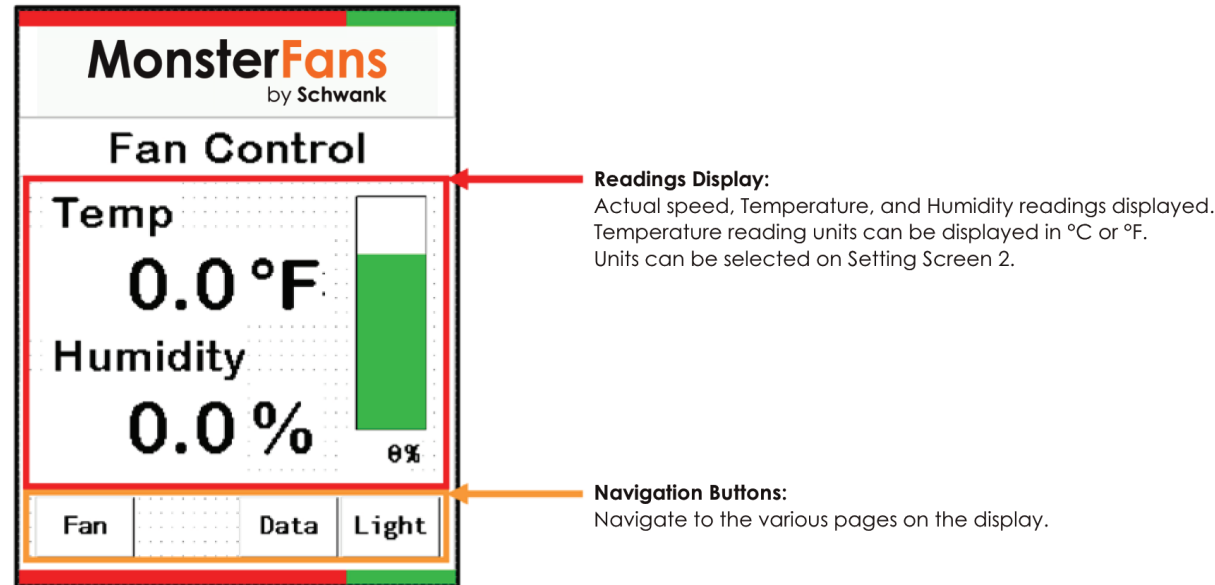
Navigate to the various pages on the display.



## MonsterFans Smart Fan Control Installation

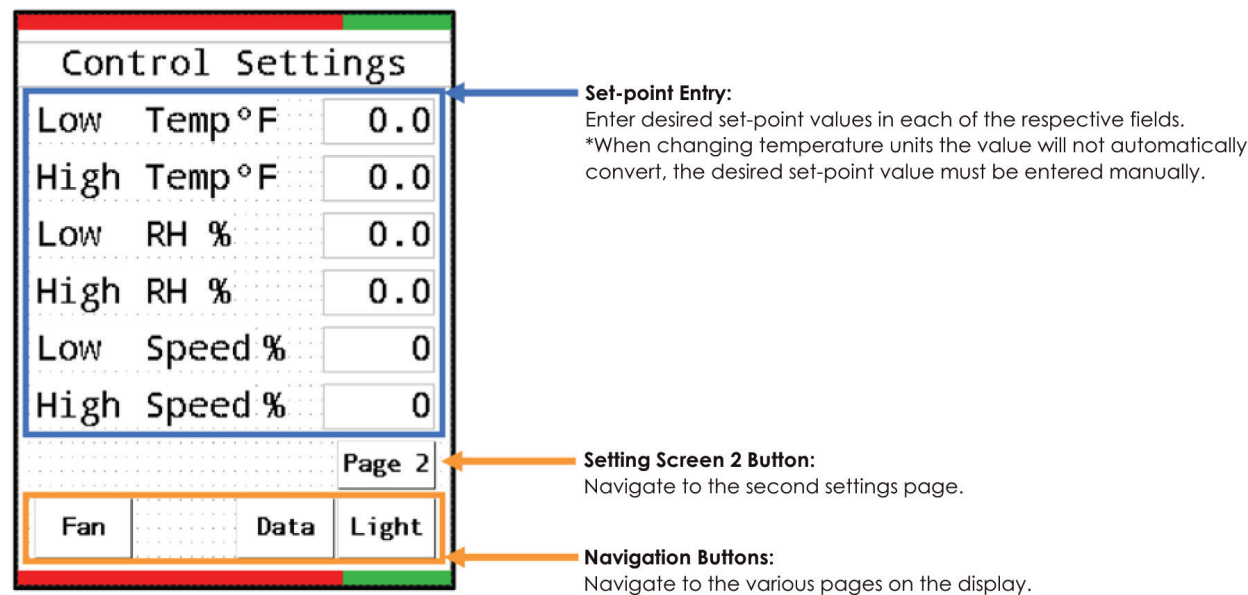
### Main Screen

Selecting this page enters the control into Auto Mode. This screen displays the sensor readings and the fans current speed as calculated based on the set-points set in the Settings screens.



### Settings Screen 1

Auto Mode speed is calculated based on the settings entered in the fields on this screen.

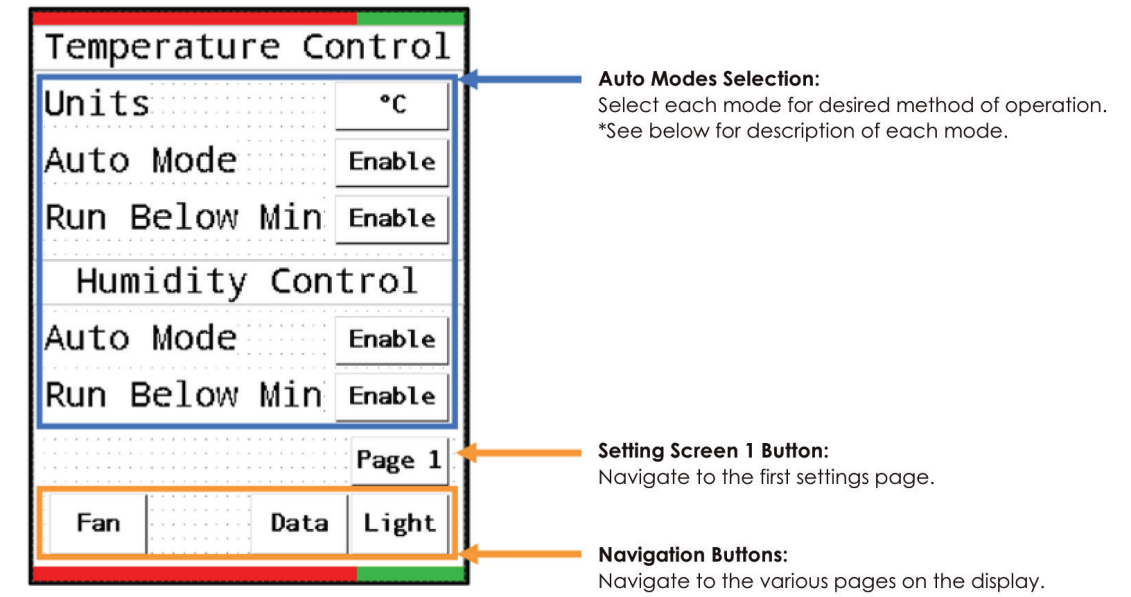


## MonsterFans Smart Fan Control Installation

### Settings Screen 2

Auto Mode functions are based on the settings enabled on this screen.

\* The settings on this screen are not retentive, if power to the HMI is lost, they will reset to Disabled and must be re-enabled for fan to function in Auto Mode



### Controls Modes

#### Units

Select temperature units displayed °C/°F.

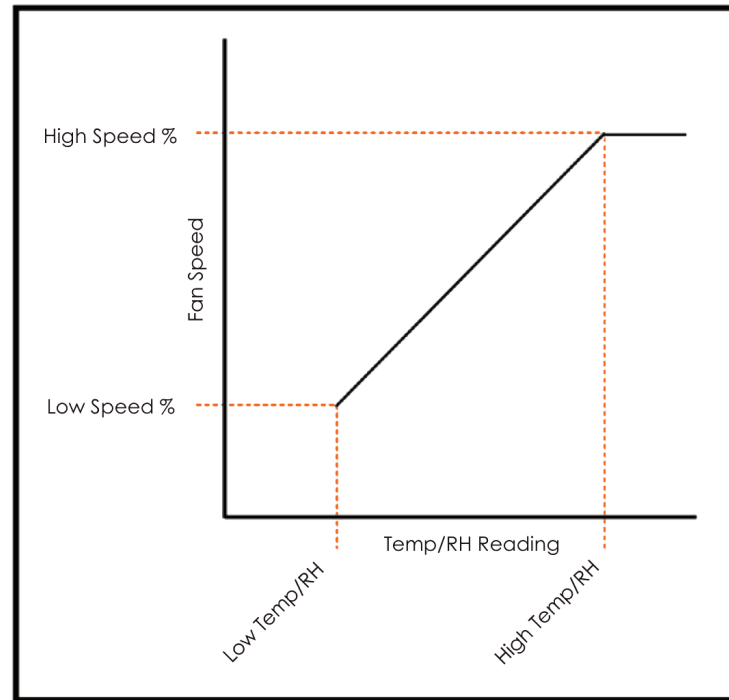
#### Auto Mode

- Enabling Auto Mode allows the fan to automatically start if the temperature or humidity rises to the Low Temp/RH set-point, beginning to run at the Low Speed % set-point.
- The fan speed will continue to increase to the High Speed % based on the sensed temperature or humidity until the High Temp/RH set-point is reached.
- The fan will continue to run at the High Speed % set-point if the sensed temperature or humidity is above the High Temp/RH set-point.
- If both Temperature and Humidity Auto Modes are enabled the fan will run at the higher calculated required speed.

#### Run Below Min

- Allows the fan to run at the Low Speed % set-point if the sensed temperature is below the Low Temp set-point.

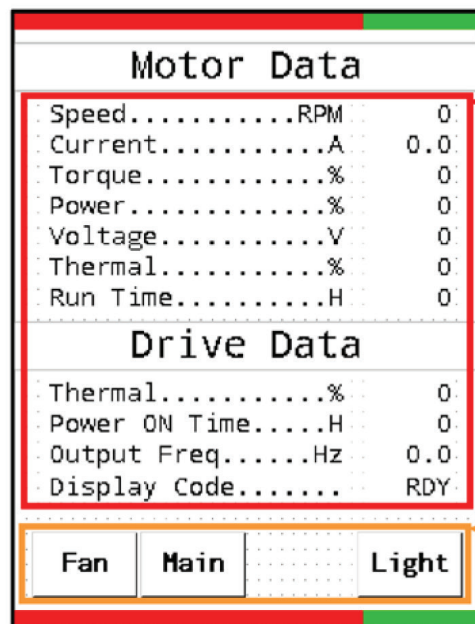
## MonsterFans Smart Fan Control Installation



This chart shows how the fan speed is calculated relative to the sensed temperature and humidity

### Data Screen

Realtime data from the drive is displayed on this page allowing live monitoring of fan performance



**Readings Display:**  
Realtime data of drive and motor displayed.

**Navigation Buttons:**  
Navigate to the various pages on the display.

## MonsterFans Smart Multi-Fan Control Installation

### MonsterFans Smart Multi-Fan Control

#### Included Components

- HMI Control
- Control Box
- RJ45 Splitters
- 100' CAT5 Cable

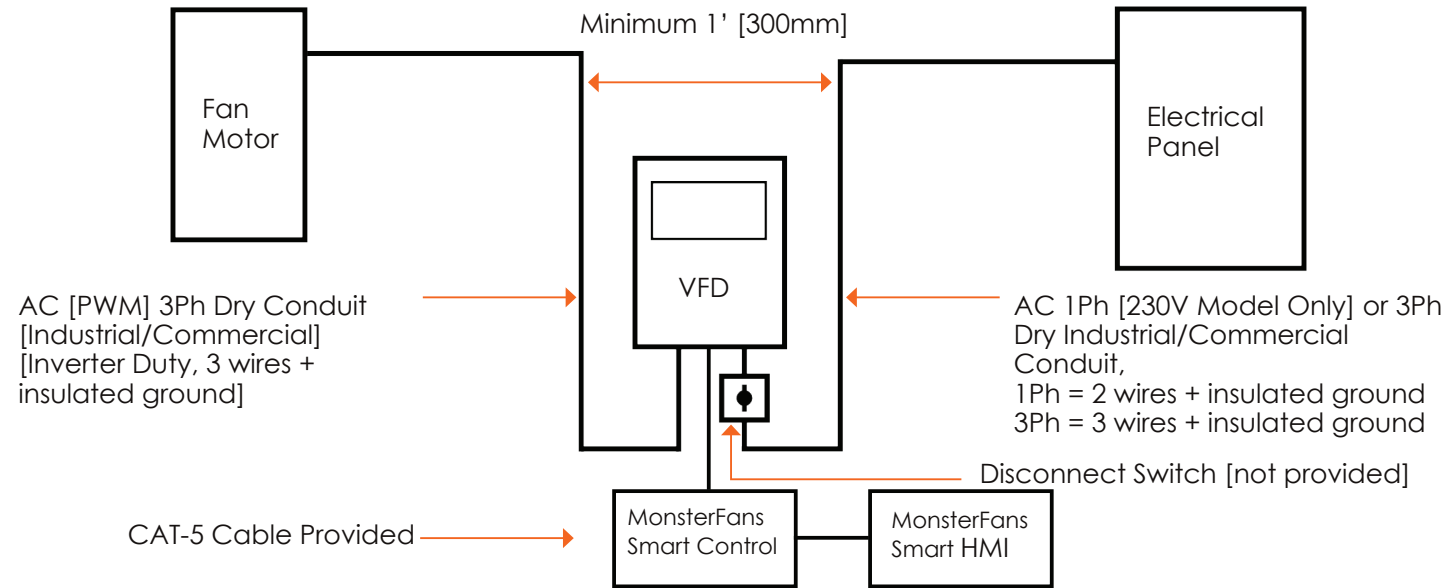
#### Reference Acronym Key

- VFD- Variable Frequency Drive



## MonsterFans Smart Multi-Fan Control Installation

### Control Schematic



### VFD Mounting and Electrical Connection:

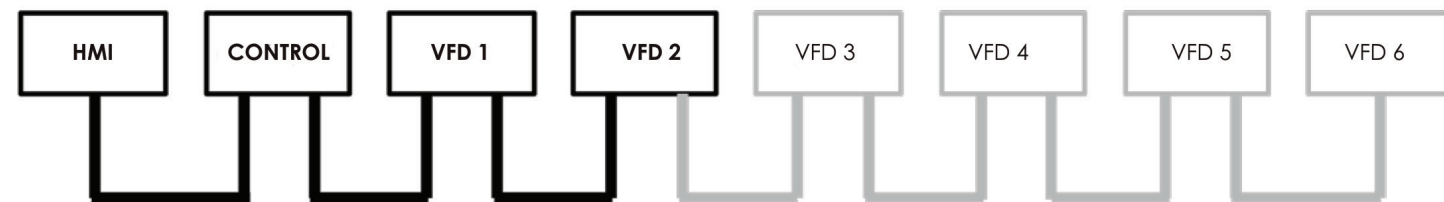
Please refer to the Electrical Installation Guide for full recommended VFD mounting and electrical connection instructions.

### Network Configuration

- Using the short CAT 5 cable in the VFD, connect the supplied RJ45 splitter as shown.
- Connect the CAT 5 cable from the control box to VFD 1 to one of the ports of the splitter.
- Connect a CAT 5 cable for VFD 2 to the remaining port of the splitter.
- Connect the remaining VFD's in the same manner.
- The last VFD in the network does not require a splitter. Remove the short CAT 5 cable from the VFD and connect the CAT 5 cable from the previous VFD directly to the RJ45 port inside the VFD enclosure.

\*\* All CAT 5 connections should be made inside of an enclosure.

The connection diagram below outlines how to create the fan control network. It is important to connect the Cat5 cables in the control box to the correct field device.



## MonsterFans Smart Multi-Fan Control Installation

### Cable Location:

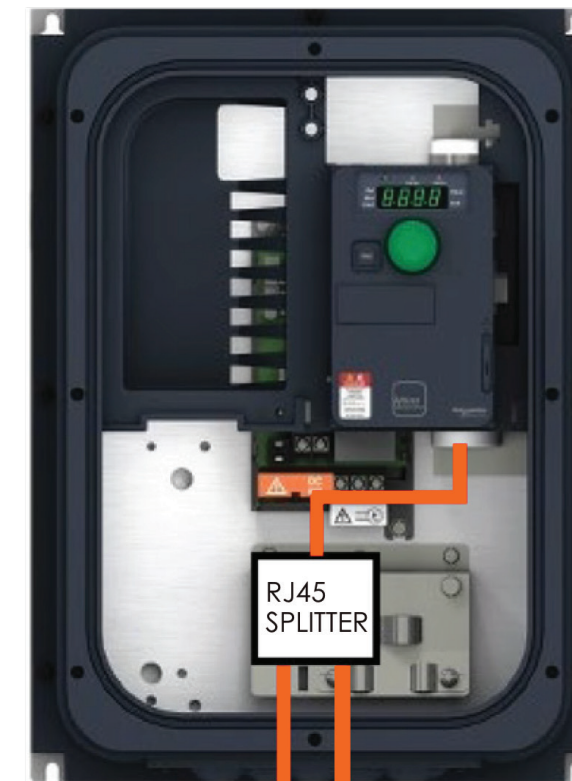
- DO NOT RUN control cables and any power cables in the same conduit.

### Cable Connection [VFD]

Cat5 cable should be connected to the RJ45 port INSIDE of the VFD enclosure, as not to be exposed to environmental conditions. Do not connect to the external RJ45 port on the drive. A minimum of Cat 5 cable must be used to connect between devices.

If required cable length is greater than the 100' of Cat5 supplied with the VFD, bulk cable should be used to make a cable with no additional connections.

The last fan on the network does not require a splitter to be installed, connect directly to internal RJ45 port.



From Control Box/  
previous VFD

To next VFD

\* Connect Cat5 Cable and splitter to port inside of VFD enclosure



## MonsterFans Smart Multi-Fan Control Installation

### Installation Considerations

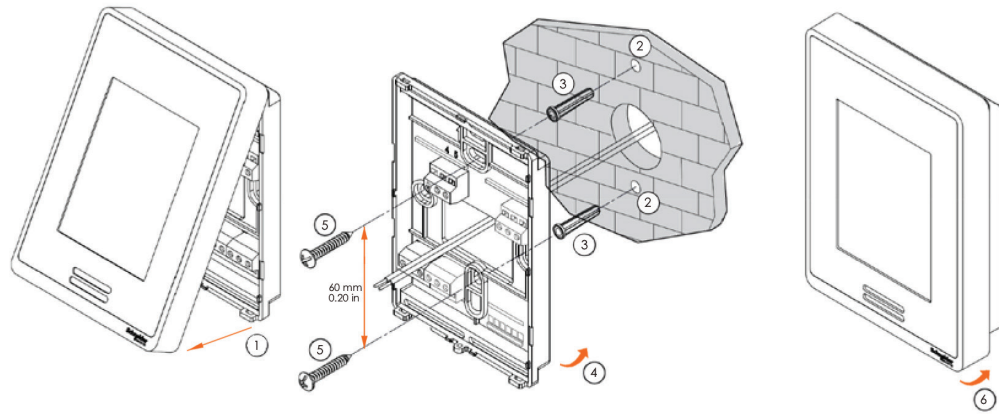
- The HMI must be mounted in a safe and dry location.
- It should not be mounted in a location that it is exposed to direct liquid contact [i.e., splashing or washdown].
- If utilizing the built-in temperature and/or humidity sensors of the HMI, placement of the HMI in a proper location to ensure its efficiency, accurate readings, and the proper automatic function of the fan is very important.

If possible place the HMI away from:

- Direct sunlight, drafts, exterior doorways, skylights, windows, and exterior walls.

### Mounting

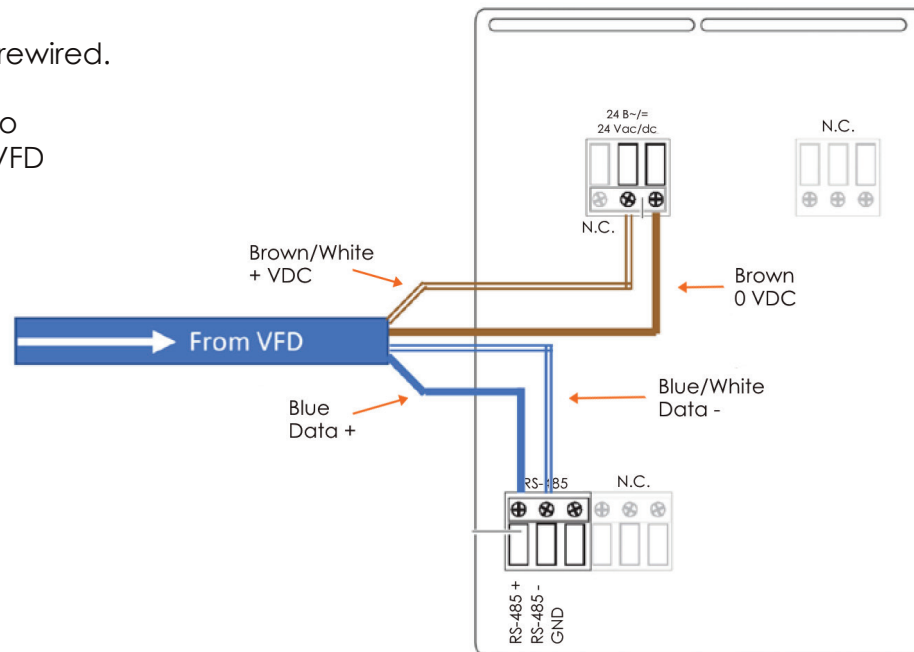
The HMI can be mounted directly to a wall with or without the use of a electrical box in the wall. If the HMI is to be mounted on a structural steel column or similar, a single gang weatherproof box is recommended to space the HMI off of the column to avoid inaccurate temperature readings.



### Wiring

The HMI comes with a Cat5 cable prewired.

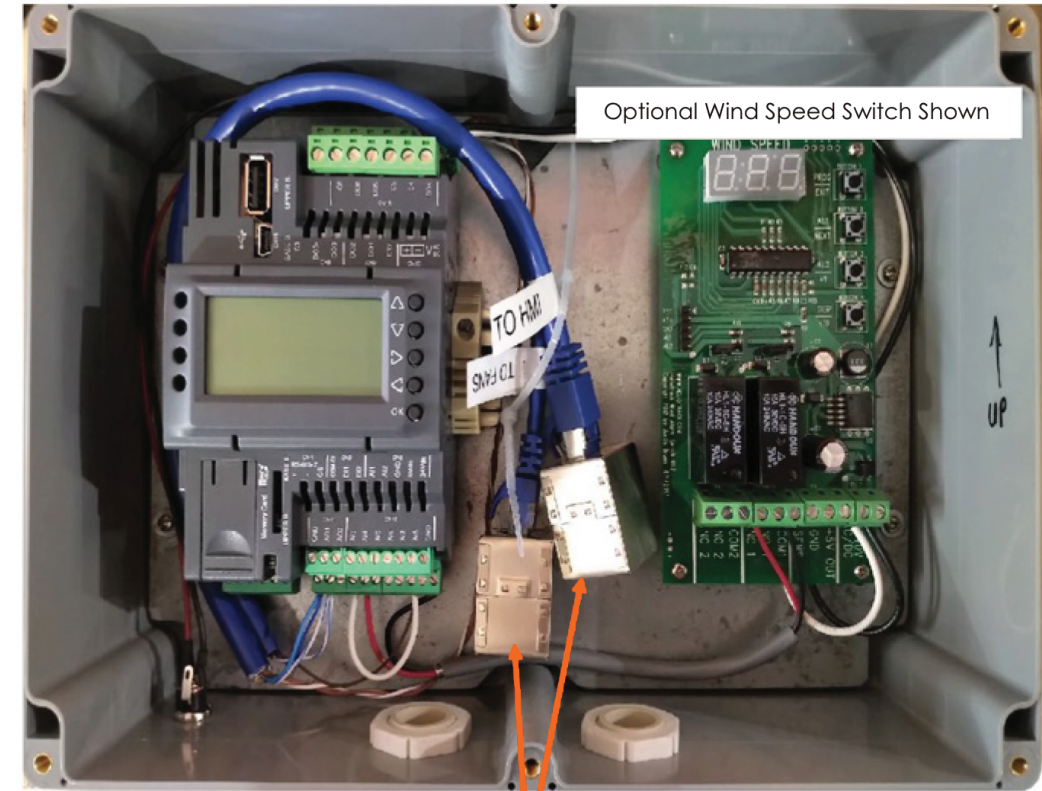
In some cases it may be necessary to terminate the Cat5 cable from the VFD directly to the HMI.



## MonsterFans Smart Multi-Fan Control Installation

### Control Box Mounting & Connections

The control box should be mounted in a dry location, do not wash the control box with pressurized water. Connect CAT 5 cables for the HMI and VFD #1 to labeled connectors inside control box. Connect power supply to receiver on bottom of control box.



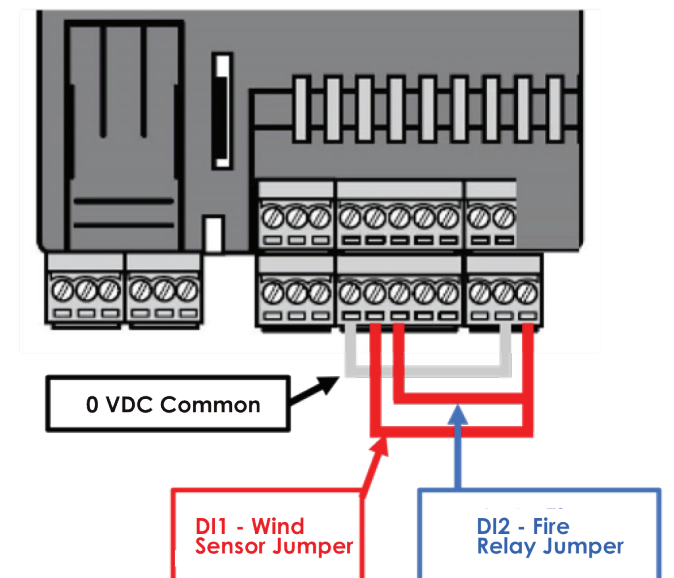
24 VDC Power Supply Connection

Labeled Cat5 Connections

### Optional Equipment

The controller is provisioned for integration with a wind speed sensor or fire suppression system. If these options are not requested at time of manufacture, jumpers are installed to allow for normal operation of the fans.

The picture shows the jumper connections to the controller.



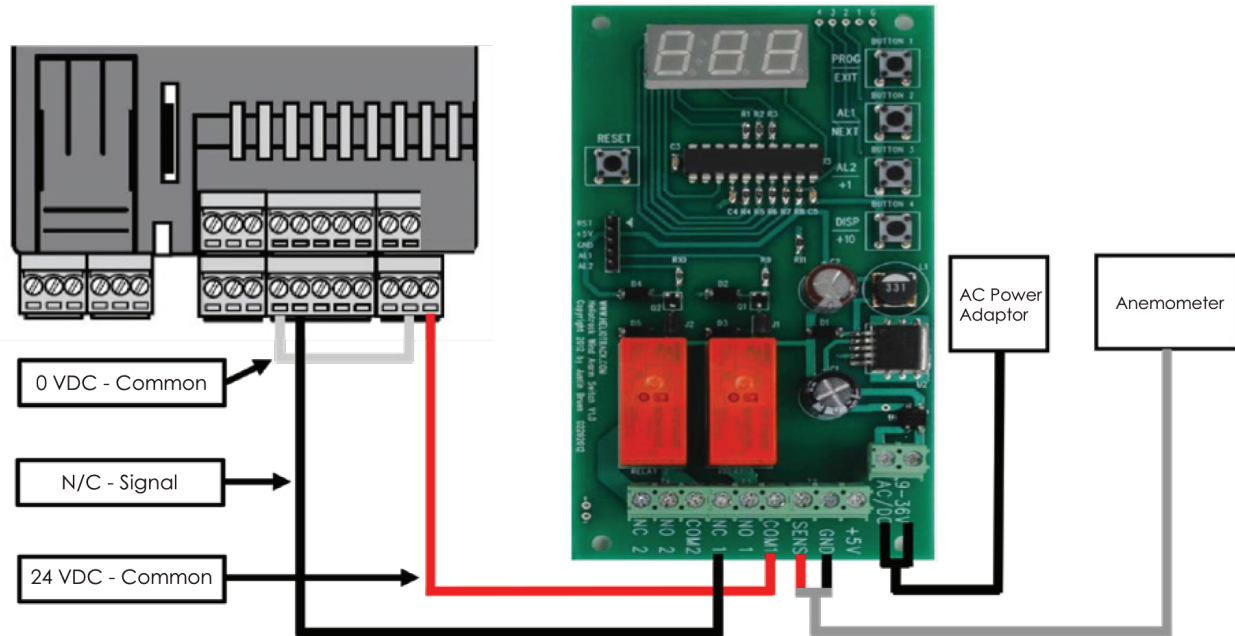


## MonsterFans Smart Multi-Fan Control Installation

### Wind Speed Switch [Optional]

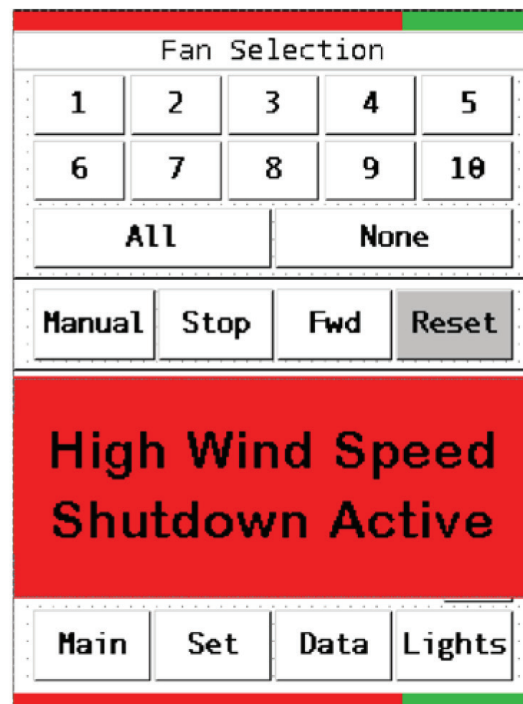
If a Wind Speed Switch is to be used, the control must be wired as pictured below, to allow for automatic shutdown of the fan based on high wind speeds.

\* Please refer to Wind Speed Switch supplement for further installation and operation details.



### Wind Speed Alarm

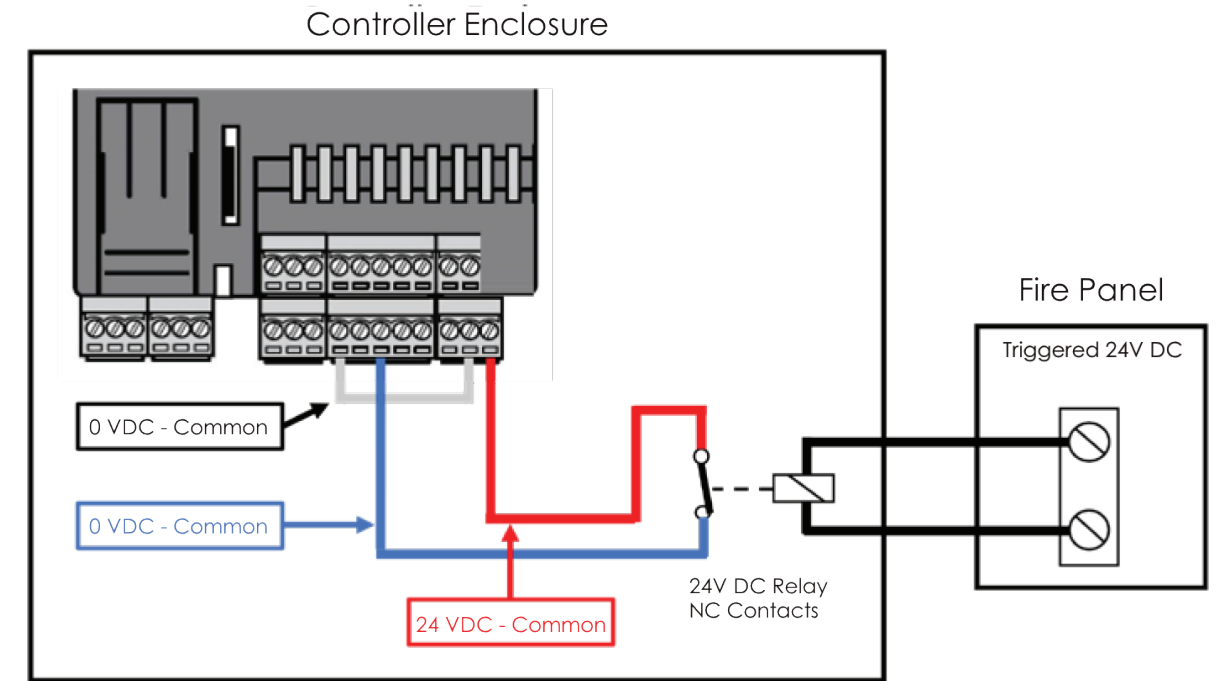
If high wind speeds are detected the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the wind speed drops below the set point the fan will automatically restart.



## MonsterFans Smart Multi-Fan Control Installation

### Fire Suppression System Relay [Optional]

To integrate fan controls with a fire detection / suppression system wire fire panel to supplied relay in VFD enclosure as shown below.



### Fire Relay Alarm

If the Fire Relay is activated the fan will decelerate to a stop and a message will display on the HMI [pictured below.] Once the Fire Relay is reset the fan will automatically restart.



## MonsterFans Smart Multi-Fan Control Installation

### Operation

Controlling the speed, direction of rotation, as well as the ON/OFF and intensity of the optional LED light is done through the screens on the MonsterFans Smart HMI.

### Fan Control

Auto/Manual modes, speed and direction selections are done on this screen.

**Fan Selection**

1	2	3	4	5
6	7	8	9	10
All		None		

**Manual Controls:** Manual Stop Fwd Reset

**Readings Display:** Manual % 0 Temp°F 0.0 RH % 0.0

**Navigation Buttons:** Main Set Data Lights

**Fault Indicator:** The bar at the top and bottom of all screens indicates the status of the VFD.  
Green: Normal  
Red: Faulted

**Fan Selection:** Select which fan to adjust settings.

**Manual Controls:** Operational control of fan, ON/OFF and FWD/REV. Reset clears faults on drive. Set desired fan speed by tapping number or with +/- buttons.

**Readings Display:** Actual speed, Temperature, and Humidity readings displayed. Temperature reading units can be displayed in °C or °F. Units can be selected on Setting page 2.

**Navigation Buttons:** Navigate to the various pages on the display.

## MonsterFans Smart Multi-Fan Control Installation

### Main Screen

Sensor readings displayed on this screen.

**MonsterFans by Schwank**

**Fan Control**

**Readings Display:** Temp: 0.0°C Humidity: 0.0%

**Navigation Buttons:** Fans Lights System

**Readings Display:** Temperature, and Humidity readings displayed. Temperature reading units can be displayed in °C or °F. Units can be selected on System Screen.

**Navigation Buttons:** Navigate to the various pages on the display.

### System Setting Screen

This screen allows selection of system wide settings.

**System Settings**

**System Settings Selection:** Units °C

**Navigation Buttons:** Main Fans Lights

**System Settings Selection:** Select temperature units displayed °C/°F.

**Navigation Buttons:** Navigate to the various pages on the display.

## MonsterFans Smart Multi-Fan Control Installation

### Settings Screen 1

Auto Mode speed is calculated based on the settings entered in the fields on this screen.

**Set-point Entry:**  
Enter desired set-point values in each of the respective fields.  
\*When changing temperature units the value will not automatically convert, the desired set-point value must be entered manually.

**Setting Screen 2 Button:**  
Navigate to the second settings page.

**Navigation Buttons:**  
Navigate to the various pages on the display.

### Settings Screen 2

Auto Mode functions are based on the settings enabled on this screen.

\* The settings on this screen are not retentive, if power to the HMI is lost, they will reset to Disabled and must be re-enabled for fan to function in Auto Mode

**Auto Modes Selection:**  
Select each mode for desired method of operation.  
\*See below for description of each mode.

**Setting Screen 1 Button:**  
Navigate to the first settings page.

**Navigation Buttons:**  
Navigate to the various pages on the display.

## MonsterFans Smart Multi-Fan Control Installation

### Controls Modes

#### Units

Select temperature units displayed °C/°F.

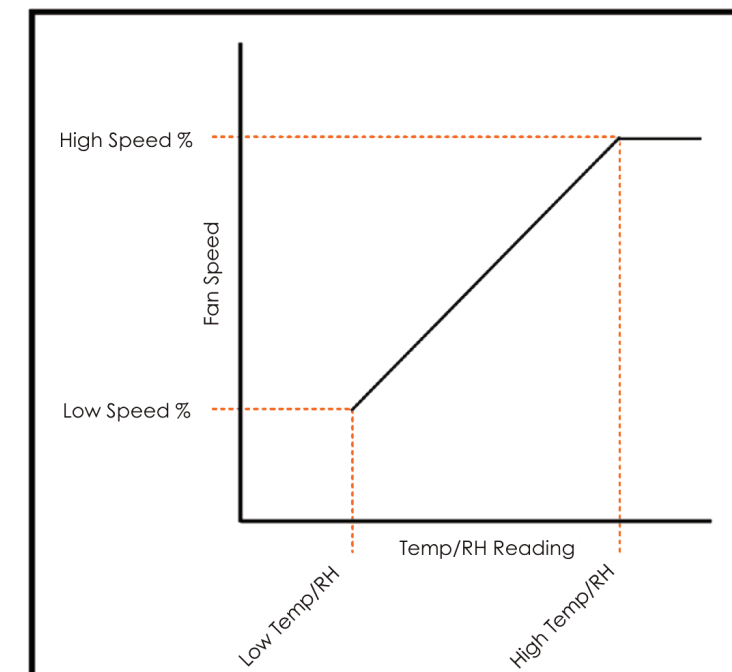
#### Auto Mode

- Enabling Auto Mode allows the fan to automatically start if the temperature or humidity rises to the Low Temp/RH set-point, beginning to run at the Low Speed % set-point.
- The fan speed will continue to increase to the High Speed % based on the sensed temperature or humidity until the High Temp/RH set-point is reached.
- The fan will continue to run at the High Speed % set-point if the sensed temperature or humidity is above the High Temp/RH set-point.
- If both Temperature and Humidity Auto Modes are enabled the fan will run at the higher calculated required speed.

#### Run Below Min

- Allows the fan to run at the Low Speed % set-point if the sensed temperature is below the Low Temp set-point.

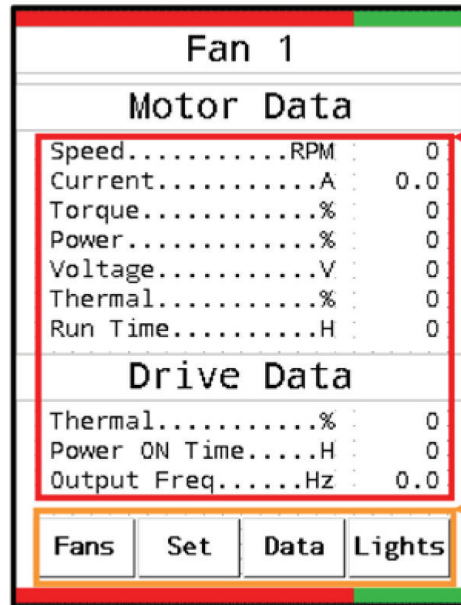
This chart shows how the fan speed is calculated relative to the sensed temperature and humidity.



# MonsterFans Smart Multi-Fan Control Installation

## Data Screen

Realtime data from the drive is displayed on this page allowing live monitoring of fan performance.



**Readings Display:**  
Realtime data of drive and motor displayed.

**Navigation Buttons:**  
Navigate to the various pages on the display.



**Toll Free: 1-877-446-3727**  
**1-706-554-6191**

[monsterfans@schwankgroup.com](mailto:monsterfans@schwankgroup.com)

### USA

2 Schwank Way,  
Waynesboro, GA  
30830

### Canada

5285 Bradco Blvd.,  
Mississauga, ON  
L4W 2A6

[schwankgroup.com/monsterfans](http://schwankgroup.com/monsterfans)

